



Laboratory Equipment Pty Ltd

INSTRUCTION MANUAL FOR WATER BATH

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Introduction

Congratulations on the choice of a Labec made quality product. Labec products are manufactured, tested and calibrated to meet published standard specifications under our strict quality assurance guidelines.

This Instruction Manual is for the guidance of operators of Labec Water Baths and should be read before the water bath is connected to the electricity supply.

It is hoped that this manual will supply all the information that the customer should require for satisfactory operation of the water bath. If, however, there are any questions that remain unanswered then the customer should contact our service department.

Structural Features

1. The enclosure of the product is formed and machined by using high-quality steel plate. Static electric spraying process is adopted on the surface, which is sturdy and durable. The inner container is finished by the stainless steel stretching.
2. The liner and upper cover are made of high-quality stainless steel plate, featuring strong corrosion resistance.
3. U-shaped heating pipe is adopted for direct heating in water. The temperature rises quickly and the thermal loss is small.
4. Single-row digital display or intelligent temperature controller boasts simple operation and favourable application effect.

Main Technical Parameters

| Model | F-WB1D | F-WB3D | F-WB7D | F-WB9D |
|-------------------------------|--------------|-------------|-------------|-------------|
| Supply Voltage | 240V/50~60Hz | | | |
| Power (W) | 400 | 500 | 1000 | 1500 |
| Temp-motion (°C) | ±0.5 | | | |
| Temp-range (°C) | RT+5~100 | | | |
| Senility of Temp Control (°C) | ≤±1 | | | |
| Display Error (°C) | ≤±2.5 | | | |
| Chamber Size (mm) | 150x135x150 | 300x150x150 | 325x300x150 | 500x300x150 |
| Product Size (mm) | 170x154x210 | 318x168x210 | 350x318x210 | 524x322x210 |
| Packed Size (mm) | 240x230x280 | 390x240x280 | 420x390x280 | 600x390x280 |
| NW (kg) | 3.3 | 4.5 | 6 | 7.5 |
| GW (kg) | 4 | 5 | 7 | 9 |

Working Conditions

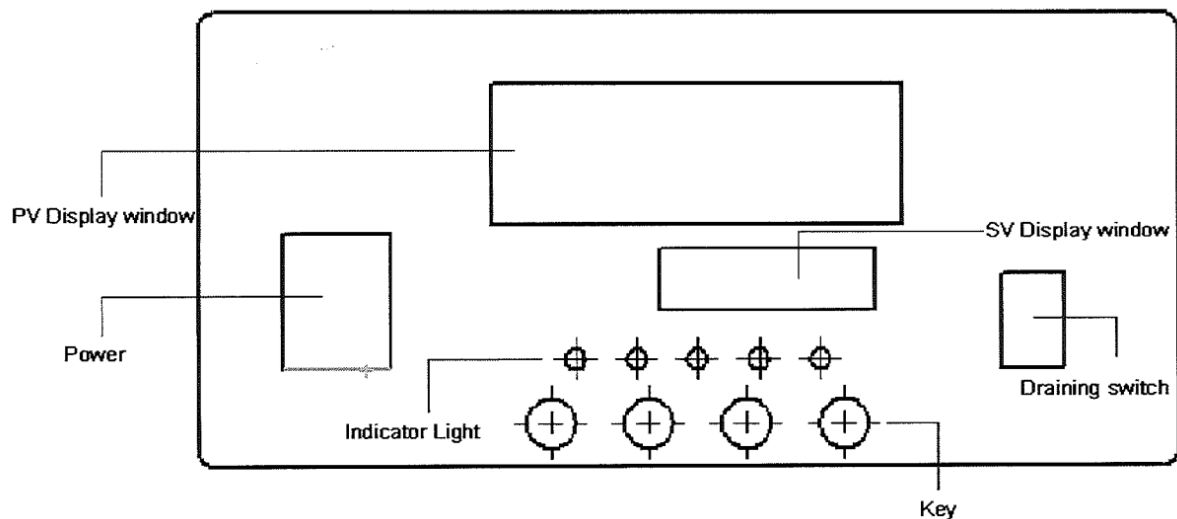
1. Temperature ranges between 5~40°C;
2. Relative humidity less than 85% RH;
3. Power: voltage 240v, frequency 50~60Hz;
4. No violent vibration and corrosive gas surround the equipment.

Attention

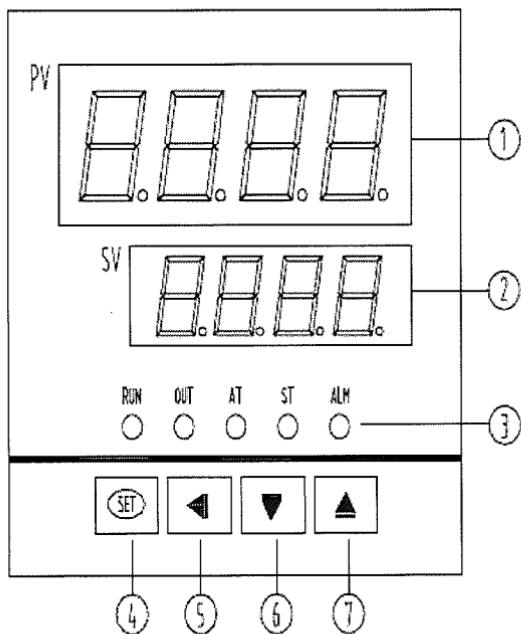
1. Before use, add 50mm water until the water reaches above the clapboard, then connect to power supply and heat. It is not allowed to heat with sufficient water.
2. During use, do not touch the heating pipe by your hands to avoid being scalded.
3. After use, timely discharge the water, dry it and keep it clean in order to extend the service life.

Temperature Controller Operation

1. Meter panel instructions



Display and Key:



- ① **PV: Measure value**
- ② **SV: SET VALUE**
- ③ **LED:**
 - RUN: WORK LIGHT**
 - OUT: HEAT LIGHT**
 - ST:SET TIME LIGHT**
 - ALM: ALARM LIGHT**
- ④ **SET KEY: SET VALUE**
- ⑤ **MOV KEY: SET VALUE CHANGE BIT**
- ⑥ **DOWN KEY: SUB 1**
- ⑦ **ADD KEY: ADD_1**

1. Parameter

TABLE 1 COMMON PARA

| PARA | NAME | DEF | RANGE | NOTES |
|------|---------|-----|-----------|-------------------|
| SV | SETVAL | X | SV_L~SV_H | |
| ST | SETTIME | 0 | 0~9999 | 0:NO ST,UNIT :MIN |
| AT | AUTO | 0 | ON/OFF | |
| MAN | MAN_V | 0 | 0~100 | NO_USE |

USE_PARA

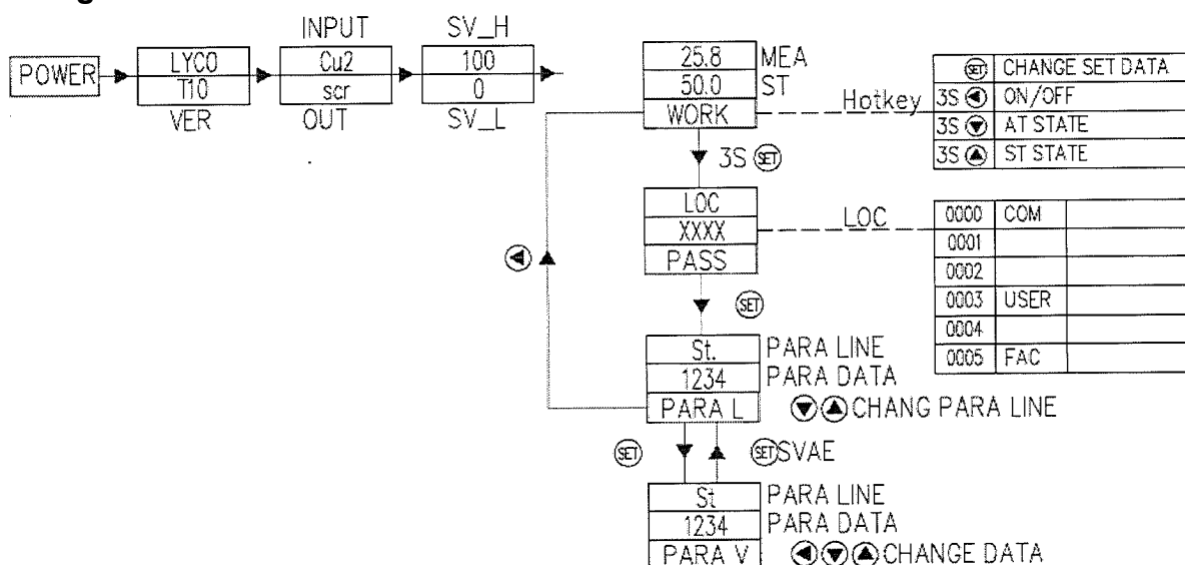
| PARA | NAME | DEF | RANGE | NOTES |
|------|---------|------|--------------|--|
| ET | ST_MOD | 0 | 0~1 | 0:ST WHEN TEMP NO CHANGE 1:ST AT ONCE |
| DF | DF | 2.0 | 0~9999 | |
| DP | POINT | 1 | 0~2 | |
| PK | OFF_K | 1.0 | 0~2 | |
| PB | OFF_B | 0 | -199.9~999.9 | |
| DHAL | ALM_OFF | 9999 | 0~9999 | |
| ADDR | NUM | 1 | 1~32 | |
| BAUD | BAD | 0 | 0~3 | NO USE |

FAC_PARA

| PARA | NAME | DEF | RANGE | NOTES |
|------|----------|-------|----------|--------------------|
| SYS | SYS_NUM | 0 | 0~7 | |
| CTRL | CON_MODE | 2 | 0~4 | 2:PID |
| SN | SEN | 4 | 0~6 | |
| P | PID_P | 4 | 0~1200 | |
| I | PID_I | 280 | 1~2000 | |
| D | PID_D | 70 | 0~1000 | |
| MR | HAND_O | 0.3 | 0~1 | |
| CP | CON_K | 0.25 | 0~100 | |
| OUT | O_TYPE | 0 | 0~4 | |
| SV_L | SET_LOW | 0.0 | 0~9999 | |
| SV_H | SET_HIGH | 100.0 | 0~9999 | |
| P_H | MEA_HIGH | 0.0 | 0~9999 | |
| P_L | MEA_LOW | 100.0 | 0~9999 | |
| PV_F | FILTER | 5 | 1~99 | |
| OC | OUT_T | 2 | 1~60 | |
| OH | PID_HIGH | 100 | 0.1~100 | |
| OL | PID_LOW | 0 | 0.0~99.9 | |
| SF | SF | 40 | 0~100 | |
| HIAL | ALM_HIGH | 9999 | 0~9999 | |
| HT1 | ALL_OUT | 9999 | 0~9999 | OVER THIS ALL OUT |
| ACT | ACT | 0 | 0~1 | 0: HEAT 1: COOL |

2. Operation
 - a. Put the instrument horizontally.
 - b. Open the cover and add the pure water or distilled water to the water tank, the water level must be higher than the heating pipe and temperature sensor.
 - c. Connect the suitable power, open the switch and the electrical supply.
 - d. The upper row of the instrument shows test temperature and setting temperature is shown in the lower row.
 - e. Short pressing the setting key can enter the setting state. Shift, plus and minus keys can adjust the temperature.
 - f. Press the upper key to set time, when the upper row shows ST and the lower row shows OFF, to press the upper key again then the lower row shows the time. The shift key is used to change the numerical which unit is minute. There are two kinds of timing modes which are timing after temperature constant and timing after setting finished. When the time arrived, heating output stopped. If need to start the operation again, the power switch must be shut and open again.
 - i. Automatic tuning function. If the test temperature fluctuates, the self-tuning function can adjust. Press the plus and minus key till the indicator light comes on.

Wiring



Fault Analysis

| Failure | Cause | Handling Method |
|--|--|---|
| No power supply | <ol style="list-style-type: none"> 1. Bad contact between plug and socket 2. The fuse is burnt. | <ol style="list-style-type: none"> 1. Replace the plug or socket tube. 2. Replace the fuse with the same specification. |
| No temp. rise | <ol style="list-style-type: none"> 1. The temp. controller is broken 2. The sensor is broken 3. The set temp. is lower than the water temp. 4. The heating pipe is burnt | <ol style="list-style-type: none"> 1. Replace the instrument 2. Replace the sensor 3. Reset the temp. 4. Replace the heating pipe |
| The big difference between display temp and actual temp. | <ol style="list-style-type: none"> 1. The temp controller 2. The temp sensor is broken | <ol style="list-style-type: none"> 1. Replace the temp controller 2. Replace the temp sensor |