

INSTRUCTION MANUAL FOR LABEC PORTABLE INCUBATORS

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I. Summary

It is applied in laboratories in industrial and mining enterprise, universities and colleges,, research institutions, Medicine & Health and other units for storage and culturing.

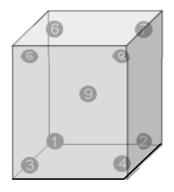
II. Structure features

- 1. High quality cold rolling steel electrostatic spraying exterior.
- 2. Stainless Steel inner chamber, semicircular arcs at corners for easy cleaning.
- 3. Intelligent PID temperature controller, with timing, alarm indicates, Temperature deviation trimming, self—tuning and etc. Cut off the power automatic, when over-temperature limited ,ensure the safety of experiments and personnel.
- 4. Equipped with a handle, portable for outdoor emergency, vehicle transportation and other venues used, with a door hanger to ensure the door stay closed when moving.
- 5. High temperature silicone seal for good leak-tightness. Good heat insulation for preventing the loss of heat too quickly. Green, energy efficient, low carbon and environmental protection.

III. Technical Parameter Table

model	DH2500AB DH3000AB			
Supply Voltage(V)	240VAC/12VDC			
Temperature range	RT+5-70°C			
Temp. fluctuation	±1°C			
Working Temperature	5-40°C			
Input power(W)	80 120			
Inner chamber size (mm)	230*200*200 230*200*280			
Exterior size (mm)	310*276*298 310*276*378			
Timing	0-9999min			

VI. Inner Chamber temperature distribution map



Temperature point	Temperature C	Temperature point	Temperature _C
1	37. 26	(5)	36.50
2	36. 30	6	37. 21
3	36. 07	7	36.40
4	35. 95	8	36. 41
		9	36. 63

Note: the measured value has a little difference because of different models

V. Working conditions

- 1. Environment temperature: 18°C~25°C
- 2. Relative humidity: ≤80%RH
- 3. Pressure: 80-106Kpa
- 4. No violent shake and corrosive gas around the incubator.
- 5. Avoid direct sun or effect from other cooling and heating sources.
- 6. There is no high concentration dust around the instrument except keeping horizontal installation.
- 7. Reserve particular space between equipment and wall.
- 8. Install it in adequate ventilation place.

VI. Safety information

- 1. In order to ensure the safety of equipment and experiment, please install external grounding protection and supply power according to requirement of nameplate of equipment.
- 2. Don't test the inflammable and explosive materials, noxious goods and strong corrosive articles by this equipment.
- 3. Ensure the horizontal installation.
- 4. Laypeople must not demount and maintain.
- 5. Don't make compulsory start up, must eliminate the alarm reminder.
- 6. Read this instruction carefully before operate this equipment

VII. Operation cautions

- 1. For the initial start up, don't modify internal parameter of program controller except the permission in the instruction.
- 2. The workroom adopts vertical ventilation cycle. Each tray can not place too much, total area of test load can not large than 1/3 of tray.
- 3. The environment temperature must 5°C lower than setting temperature, then it can work in normal.
- 4. Don't use acid, alkali and other corrosive articles to scrub the internal surface and external surface. The neutral washing detergent could be used for regular cleaning, then wipe by dry cloth.
- 5. When the equipment stops, cutoff the power and keep interior and exterior dry and clean.

VIII. Controller operation instruction

i. Overview

The series of TS-1000 temperature controller, adapt to laboratory and analysis instrument, operate very easily. Temperature controller adapt to "super fuzy PID control", much other than traditional PID control. Compared to tradition controller, it has following advantages:

- 1. it has less temperature overshoot, more quickly steady time, better precise temperature.
- 2. Usually without PID self-tuning, different types of equipment need suitable parameter according to illusition changing the parameters of P, I, D;

- 3. If want to achieve better effect of temperature control, do PID self-tuning, typically of full range with only one PID self-tuning;
- 4. no gating switch, controller automatic judgment to open the door, after open the door temperature overshoot achieve smaller, stable time faster.

ii. Product code

Code	Representation of	Said method		
	contents			
1	Sensor type	1: PT100; 0: CU50;		
2	Digital color	0: up red and down red;1:up red and green;		
		0: SCR output (Load power≤1 KW);		
(2)	Output made	1: Solid state output;		
(3)	Output mode	2: Relay output (Load power ≤700W);		
		3: External SCR output (Load power≤3KW)		
4	Special function			

iii. Brief introduction

1. Shape size: 109mm*125mm;

2. Range of temperature: 1) TS-10xx: $0\sim100.0$ °C;

Range of time: $0 \sim 9999$ Minute(Hour);

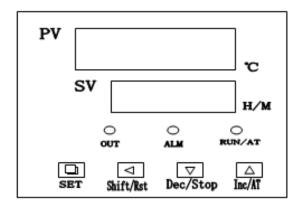
3. Temperature display value of basic error: < 0.5%;

4. Working environment:

Main board Power: 220V±10% AC; Environmental temperature: 0~50°C;

Relative Humidity: <85%RH;

iv. Panel Instructions



v. Indicator definition

1) "RUN/AT" indicator: This indicator is bright when the controller is running, when the run time is over, this indicator is not bright. When the controller enters the auto-tuning of PID, this indicator is flashing.

- 2) "OUT" indicator: If the heater output turns on, this indicator is bright, else this indicator is not bright.
 - 3) "ALM" indicator: When the over-temperature alarm occurs, this indicator is bright.

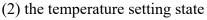
vi. Operation and using

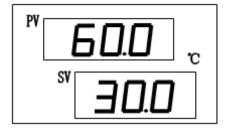
- 1) When the controller is switched on, display windows show "InP"" and the value of temperature range for 3 seconds, then it starts running.
 - 2) Temperature and time settings:

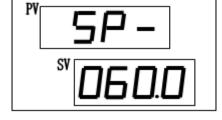
Press the "Set" button, the controller runs into the temperature setting state. Re-press the "Set" button, the controller runs into the time setting state. In setting state, you can use the "◀", "▼" and "▲" buttons to get the required settings. Press the "set" button again, it returns from the setting state and the settings are saved automatically.

If the time is set as "0", the controller will run continuously, the display window of "SV" will display the set point temperature. If the time set value is not equal "0", timers start time when the measuring temperature reaches the set point temperature, the display window of "SV" will display the runtime. When the runtime is over, the "sV" window will display "End", the buzzer will sound for 30s, Press the button "▼" for 3s, the program will restart.

(1) The normal display

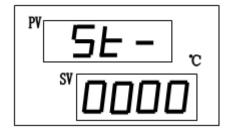


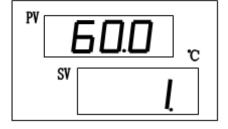




(3) the time setting state







- 3) When temperature alarm, the buzzer will sound," ALM" lights. If a change in temperature setting and over-temperature alarm," ALM" lights up, but no songs buzzer.
- 4) When the buzzer sounds, it can be muted by pressing any button.
- 5) "\| " button: In the setting state, it can shift the set value by pressing the button.
- 6) "▼" button: In the setting state, it can reduce the set value by pressing the button. If press and hold the button, the set value will reduce continuously. The timing state, long press the button for 3 seconds and can make the program stop.7) "▲" button: In the setting

status, it can increase the set value by pressing the button. If press and hold the button, the set value will increase continuously.

- 8) In setting state, the controller will return to run status if without any key press in one minute.
- 9) If the display window shows "----", it indicates the fault of temperature.

vii. AT function

When the temperature control effect is not ideal, auto-tuning can be done. In auto-tuning process the temperature can have bigger overshoot, the users shall consider this factor before auto-tuning for the system. If the auto-tuning is finished, it is not possible to back to the initial setting of manufacturer.

Auto-tuning can only be done when the door of product is closed.

Auto-tuning shall be done when the product is switched on shortly before. The room temperature shall be around 25 °C.

If the product has already reached higher temperature or if the room temperature is too low or too high, all these factors will have influence of the auto-tuning effect. The temperature control effect will be not ideal.

Now you can start auto-tuning setting:

In the non-Setting status, press the "D" button for 6s,"AT" indicator flashes, it will be switched off automatically when the auto-tuning process is finished. Auto-tuning process takes about half hour. During auto-tuning, the system will get better PID parameter automatically so that the temperature control effect is better. The new PID parameter will be saved in system automatically and the product will return to the normal mode of operation automatically.

During the auto-tuning process, if the user wants to stop this process, presses the "\rightarrow" button for 6s, the auto-tuning process will be interrupted. If the auto-tuning process is finished, it is not possible to cancel the new PID parameter.

During the auto-tuning process, if there is temperature excessing alarm, the "ALM" indicator will not be switched on, no songs of buzzer, but the heating alarm relay will be disconnected automatically.

During the auto-tuning process, "Setting" button has no function. If there is setting for time before auto-tuning starts, the display of "SV" will not show the time, but the temperature setting value.

viii. Internal parameters settings

Note: All the internal parameter has been adjusted when factory test.

Forbidden to modify them except Sensor Correction parameter.

Press the "Set" button for 3 seconds, controller will display the password prompt "Lc". Adjust the password to the required value, then press the "Set" button again, it will run into the internal parameter setting state. if press the "Set" button for another 3 seconds, it will return to the running state.

Parameter list-1:

Parameter indicator	Name	Instruction of the Parameter's function	(Setting range)
mulcator			factory set value
Lc-	Password	when Lc=3, then we can see and	0
		modify parameters	
		When temperature is beyond	(0∼100°C)
AL-	Alarming setting	"SP+AL", the Alarm indicator turns on. The buzzer sounds and the heater	,
		output turns off.	5
		The heat control cycle of	(1~60S) 5S
T-	Control cycle	temperature	(1 1003) 33
		Adjustment of proportional	
P-	Proportional band	parameter.	$(1.0 \sim \text{rH}) \ 26.5$
I-	Integration time	Adjustment of integration parameter.	(1~1000S) 415
d-	Differential time	Adjustment of differential parameter.	$(0\sim1000S)$ 415
u	Differential time		(0 10005) 415
			(12.0~(12.0°C)
Pb-	Zero point adjust	comparatively larger, to update this	(-12.0~12.0°C)
		value should be needed.	0.0
		Pb=measure value –actual value	
		When the full point error also	
		comparatively larger, to update this	
PK-	Full point adjust	value should be needed.	$(-999 \sim 999) 0$
		PK=1000× (measure value –actual	
		When $ET = 0$, no timing function; 1	
Et-	Timing function	electric start timing, 2 to the value	(0~2) 2
		set start timing.	` ´

Parameter list-2:

Paramete r indicator	Name	Instruction of the Parameter's function	(Setting range) factory set value
Lc-	Password	when Lc=9,then we can see and modify parameters	0
Со-	Turn off the heat output deviation	when"PV≥SP+Co", Turn off the heating output	(0.0∼50.0°C) 5.0
Hn-	Constant temperature time mode	0: minutes time; 1: hours time	(0~1)0

En-	End of operation temperature	En = 0 end of run off output; En = 1 end run to constant temperature;	(0~1) 1
rH-	Range of temp setting	The value of temperature setting.	(0~100.0°C) 70.0
SPL-	Lower limit	Temperature set value minimum value.	(0 to highest limit) 0
SPH-	Highest limit	Temperature setting value maximum value.	(lower limit to Highest limit) 70.0

English name and parameter indicating the symbol table

Parameters indicating	5P	5L	L=	AL	Γ	P	1	П
English Name	SP	St	Lc	AL	T	P	I	d
Parameters indicating	РЬ	PL	Со	Нп	-₽	гΗ		
English Name	Pb	Pk	Co	Hn	οP	rH		

ix. Wiring

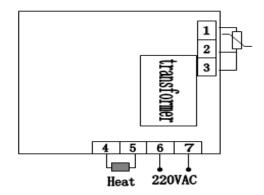


Figure 1 (TS-1xx0)

IX. Fault analysis

Fault site	Cause analysis	Treatment method
Power indicating lamp is not working.	No power	Check the outlet
The temp. controller displays "0000"	The fuse is fused	Replace the fuse
The temp. cannot go down	The sensor is not work	Replace the sensor
The evenness degree is not good	The controller is not work	Replace the controller
The control sometimes good and	The environment temp. is too	Reduce the environment temp.
sometimes bad	high	Reduce the environment temp.
The temperature can not go up	The sample is heating	Reduce the supply quantity of
The temperature can not go up	The sample is heating	sample
	The supply power doesn't need	Adjust the power
	the demand	Adjust the power

	The voltage is unstable	Steady the power input.
	The instrument setting is too low	Set the temperature correctly
	The heating light of instrument is light but no output	Replace the meter
The temperature over shot is too large	The heating has output but the heater has no heating	Replace the heater
	The sensor is not work	Replace the sensor with same specification
	The related parameter's setting	Consult the instruction and adjust
	of instrument is not correct.	again
	The heater output is not stop	Replace controller
	The internal PID is not correct.	Start self-tuning